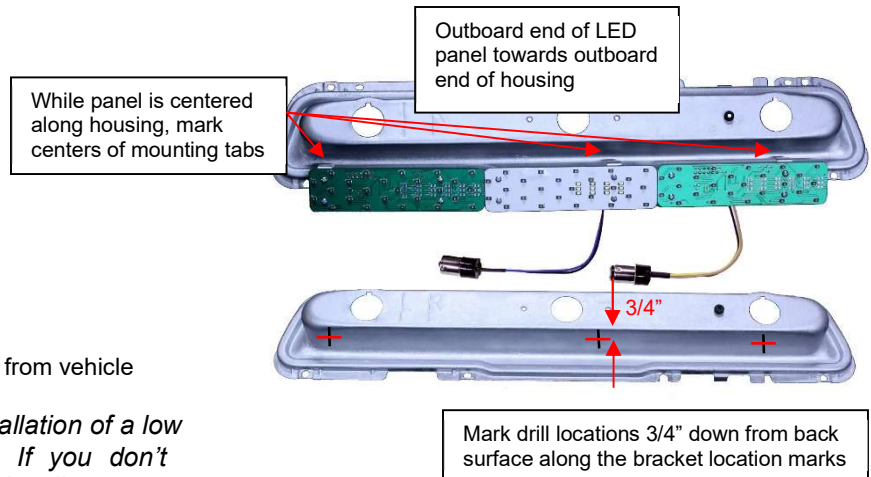


# 67 Impala LED Kit Installation

**This 1967 Impala Sequential LED Taillight Kit is used to replace the OEM taillight bulbs with LED lighting panels. The replacement LED panels provide the same functionality of the incandescent bulbs being replaced, i.e. running lights, turn signal, brake signal illumination functions backup and emergency flash lighting where applicable. The kit also incorporates sequential lighting options. The kit provides an easy installation with minimal time and tools.**

## Tools Needed:

1. #1 Phillips screwdriver
2. Small flat blade screwdriver
3. Pliers/terminal crimpers
4. Wire cutters
5. Electrical tape
6. 3/32", 1/8", 3/16" & 1/4" drill bits
7. Electric drill
8. Tools required to remove taillight housings from vehicle

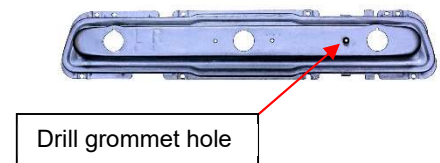


**Figure 1**

**Note:** This LED taillight kit requires the installation of a low current turn signal flasher (not included). If you don't already have one, they can be purchased locally at any good auto parts store. Example: NAPA part stores sell them under Part Number EL12L1. Easy Performance Products also offers a 100% solid state flasher module is designed to work best with this LED kit.

## Installation:

1. Remove taillight housings from the vehicle and the lenses from the housings.
2. Using a 1/4" drill bit, drill out the rivets on the inside of the taillight housing that hold the backup light cell chamber to the housing. This will not be used with the new LED panels.
3. TAILLIGHT LED PANEL MOUNTING
  - 3.1. **CAUTION:** The LED panel assemblies must be installed in proper location and orientation for the panels to operate properly. Each set has one 1157 bulb base wired to it on one end. This end will be on the Outboard end (end towards the outer fender) of the taillight housing. Also, the aluminum mounting tabs will be on the bottom edge.
  - 3.2. Position the appropriate LED panel assembly with the aluminum mounting tabs flush to the bottom housing surface and against the gasket flange and centered along the housing as shown in Figure 1 top image. While holding the LED panels against the housing surface, mark the center of the mounting tabs with a marking pen.
  - 3.3. Measure down exactly 3/4" from the housing back surface to each marked line as shown in lower image in Figure 1 and mark the location of the mounting holes. Drill 1/8" diameter mounting holes into each housing assemblies at the marked hole positions.
  - 3.4. Place the appropriate LED panel assembly into the light cavity so the panel has the mounting brackets towards the 1/8" drilled holes, centered right-to-left along the housing cavity as well as the panel's top surface being 1/2" recessed into the housing cavity. While holding the panels in this mounting position, use a marking pen to transfer the 1/8" hole locations onto the mounting brackets. The goal is to have the hole locations on the tabs being near the center of each tab. Make any adjustment to achieve this result. Remove the LED panel and drill a 3/32" hole at the marked location on the mounting tabs.
  - 3.5. OPTIONAL: If sequential patterns are desired, drill 1 - 3/16" hole approximately 1" to the inside of the outboard bulb socket hole. (See Figure 2) The exact location of the hole is not critical. Then install provided rubber grommet into the drilled hole. One method to simplify installation is to pinch grommet, insert protruding edge into the hole, then use a small flat blade screwdriver to push/work the remaining edge through the hole.
  - 3.6. For each LED panel assembly, place them into the appropriate light housing and feed the panel's 1157 bulb base through the outboard bulb socket hole, the 1156 bulb base through the center bulb socket hole and the Pink wire through the grommet if that was installed. Then position the panel so the screw holes in the aluminum mounting brackets align with the mounting holes drilled into the housings. Secure the panels to the housing using the #4 - 1/4" sheet metal screws supplied.



**Figure 2**

**TIP:** Start and partially thread each screw into all mounting points. Then follow up by tightening up all the screws



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- 3.7. Reinstall the taillight lenses and then the taillight housings back into the vehicle.
4. If sequential lighting patterns are desired, complete all steps in this Section 4. (Refer to Wiring Diagram)
  - 4.1. Strip a ¼" of insulation off each Pink wire coming from each housing to expose copper wire. Crimp a male ¼" blade terminal onto the end of each Pink wire stripped. Perform this operation for both left and right housings.
  - 4.2. Strip a ¼" of insulation off one end of the 20 foot Pink wire included with kit to expose copper wire. Crimp a female ¼" blade terminal onto the end of this Pink wire stripped.
  - 4.3. Connect the female terminal just crimped to one of the male terminals on one side of the vehicle. Route the Pink wire to the other male terminal on other side of vehicle.
  - 4.4. Cut Pink wire routed to second male terminal, strip a ¼" of insulation off on both ends of the 20 foot Pink wire just cut to expose copper wire. Crimp both stripped ends into a female ¼" blade terminal.
  - 4.5. Connect the female terminal just crimped to the other male terminals on second side of the vehicle.
  - 4.6. Route the Pink wire from the rear of the vehicle to either the ignition switch or fuse block. Make the final connection to an appropriate ignition power source. CAUTION: The circuit the Pink wire is attached to must be fused with a 10 amp or less fuse, to protect the Pink power wire running to the LED panels. If the circuit being connected to is fused with a fuse greater than 10 amps, install an inline fuse at the Pink wire connection with a 5 to 10 amp fuse.
  - 4.7. Secure all wires with electrical tape.
5. This completes the installation.

### Sequential Lighting Operation:

The Pink wire from each LED Taillight Panel must be connected to ignition power in order for sequential patterns to be activated. If the Pink wire is not connected, the taillight panels will flash with the non-sequential taillight / brake light signal.

The various sequential patterns are defined in the attached Sequential Pattern Chart. The LED Panels will have an Application and Firmware Code identifying the firmware and associated chart the panels were manufactured to. Matching the Application and Firmware Code between the panels and the chart will assure you are using the correct Sequential Pattern Chart for the LED panels being used.

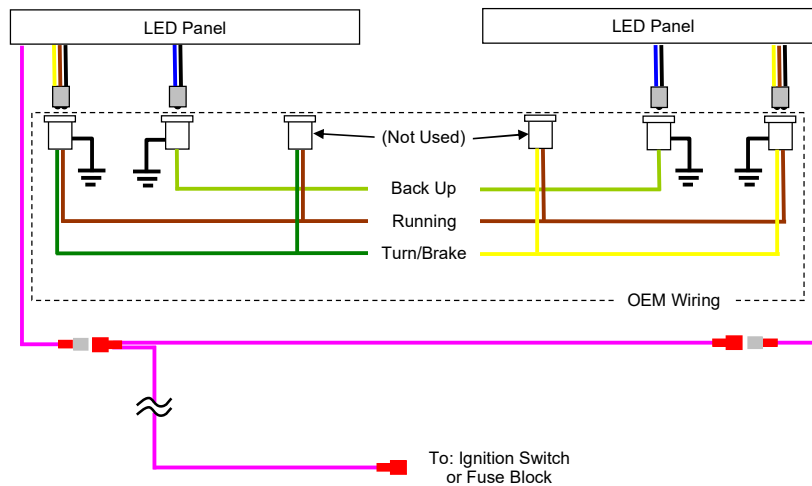
The LED panels can be programmed to flash a variety of sequential patterns. To change the programmed flash sequence, the ignition must be On. To observe the Sequence pattern being selected, the turn signal or flasher signal must be activated. The Sequence pattern is changed by pressing the programming pushbutton on the back side of the outboard circuit board. Access to the programming pushbutton is achieved by unplugging the bulb socket on the outboard panel and reaching in with your finger to press the pushbutton. Pressing the programming pushbutton on the circuit board with a short duration press (i.e. holding down for less than 1 second) will step all the panels on that side of the vehicle from one sequence number to the next. If the last sequence in the list is selected and the programming pushbutton is pressed again, it will cycle back to Sequence 1 in the list. Pressing the programming pushbutton with a long press (i.e. holding button down for 1 second or longer) will reset the pattern to default Sequence 1. Once a pattern is selected, that pattern is stored in memory and will be used until another pattern is selected, regardless if the ignition is turn Off. If one panel becomes out of sync (i.e. flashing a different sequence number then the others, just press the programming button for more than 1 second to reset all panels back to Sequence #1. Then restep the panels to the desired sequence number.

After pressing the programming button, the panel will flash one half of the panel equal to the sequence number. Example: After pressing the programming button, one half of the panel flashes 5 times, then Sequence 5 is now the currently selected sequence. The other half of the panel will remain unlighted during the sequence flashing process. Lighting up only half of the panel during this sequence number flashing allows the sequence number flashing process to be very distinguishable. If the button is pressed multiple times successively, the panel will step up in the sequence numbers as many times as the button has been pressed. When the programming button is pressed multiple times, the sequence number flash count will occur twice. The second sequence number flash count will be the correct count.

If you have any question, concerns or comments on the 67 Impala LED Kit Installation and/or the product, please visit Easy Performance Products website at [www.easypower.com](http://www.easypower.com) for more information. Otherwise, you can always contact us at: [support@easypower.com](mailto:support@easypower.com).

# 67 Impala LED Kit Installation

## Wiring Diagram:



## Sequential Pattern Chart:

Application: 1967 Impala

Firmware Code: 16070612

Sequence #	Pattern Description
1	Standard flash with relay, all panels flash simultaneously
2	Sequential light up taillight housing Inboard to Out
3	Sequential light up taillight housing Inboard to Out then back
4	Sequential light up taillight housing Inboard to Out then turn Off Inboard to Out
5	Panels flash sequentially, Inboard to Out
6	Panels flash sequentially, Inboard to Out then back
7	Sequential light up tail housing Center to Out
8	Sequential light up tail housing Center to Out then back
9	Sequential light up tail housing Center to Out then turn Off Center to Out
10	Sequential light up within panels, Inboard to Out, all panels flash together
11	Sequential light up within panels, Center of panels to Out, all panels flash together
12	Sequential light up within panels, Center of panels to Out then back, all panels flash together
13	Demonstration Mode – Flashes sequence numbers 2 through 12 cyclically, flashes each sequence 6 times before stepping to the next sequence

## TROUBLESHOOTING GUIDE

### How the taillights are supposed to work:

With the running/driving lights ON, there should be +12.4 volts or more on the Tan wire going to the LED panels on both sides of the vehicle.

With the ignition ON and the Turn Signal activated, running/driving lights OFF and brake NOT applied, there should be pulsing +12.4 volts or more on the Yellow wire going to the LED panel on the vehicle side receiving the turn signal. Also, there should be constant 0 volts on all Yellow wire on the vehicle side that is NOT receiving the turn signal.

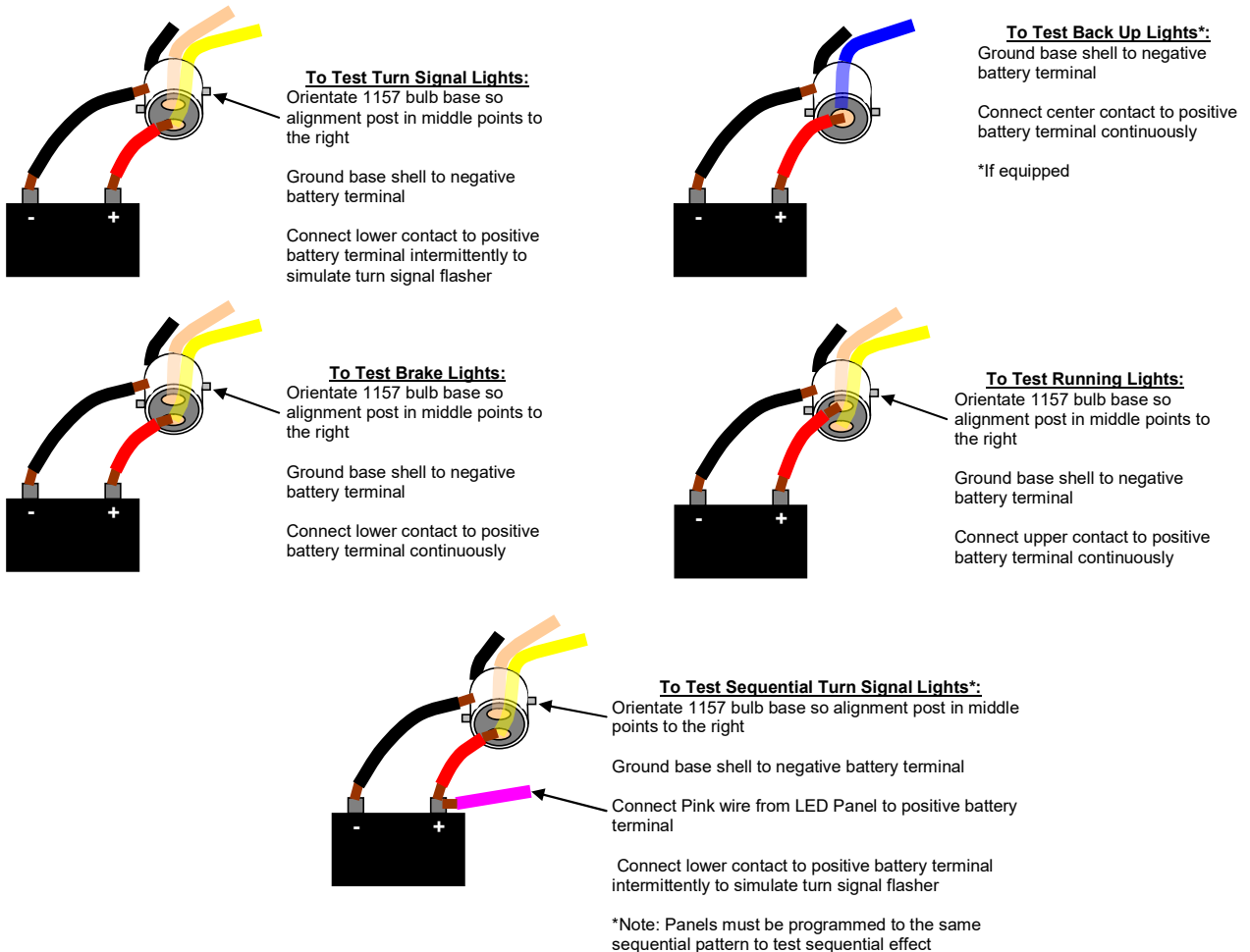
When the Brake is applied, running/driving lights OFF and turn signals not activated, there should be constant +12.4 volts or more on the Yellow wires going to the LED panels on both sides of the vehicle.

If equipped with back up lights, when the vehicle is placed into reverse, there should be +12.4 volts or more on the Blue wire going to the LED panels on both sides of the vehicle.

If these voltages are not achieved, then the vehicle's wiring should be inspected and corrected to provide the expected voltage signals.

### How to bench test the taillights:

The LED panels can be bench tested with a 12 volt battery that is fully charged (reading 12.6 volts) or near fully charged (reading above 12.4 volts). Red LED bench testing is performed on the 1157 bulb base (one with 3 wires; yellow, tan & black) wired to the LED panels, and if equipped, the White LED bench testing is performed on the 1156 bulb base (one with 2 wires, blue & black) wired to the LED panels. To bench test the panels, use a length of test wire and simply connect the bulb base (silver metal casing) to the negative post on an automotive 12 volt battery. Then use another length of test wire to connect the battery's positive post to one of the solder bump pads on the end of the bulb base. Just follow the diagrams below to perform specific tests on the LED panels.



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## Running/driving lights are dim:

The most common problem with the running lights being dim is insufficient voltage across the Tan wire and Black wire connections on the LED panels. The voltage drop across these connection points must be 12.4 volts or higher to achieve full brightness of the LED panels while in running light mode. If the voltage across these points is lower than 12.4, then illumination brightness will diminish proportionally and will not illuminate below 11 volts. The first action should be testing the voltage at the battery. The voltage on the battery posts should be above 12.4 volts. If not, then charge or replace the battery so it maintains a voltage above 12.4 volts. If voltage measured between the Tan wire and Black wire connections on the LED panels is below 12.4 volts with proper battery voltage, then running light circuitry and grounding circuitry must be inspected and repaired to provide the required voltage to the LED panels.

## Turn signals do not flash when the turn signal is activated:

For most cars, the ignition must be ON to test the turn signal functions. Make sure the ignition is ON and the flasher module is receiving +12 volts to the +12 volt terminal.

For the LED panels to flash a turn signal pattern, the Yellow wire going to the LED panels must receive a pulsating + 12 volt signal, relative to chassis ground. When changing from incandescent bulbs to LED lighting, most vehicles will require changing to a 'Low Current Flasher Module'. The problem with the original OEM type flasher module is the LED panels draw such low current that the OEM flasher sees LED lights as a burned out light bulb and typically do not flash. Changing to a 'Low Current Flasher Module' will remedy this situation.

If a 'Low Current Flasher Module' is already installed, the next step to diagnosing the problem is to test the output of the turn signal flasher. If the turn signal flasher is not producing pulsating + 12 volts on the 'Load' terminal (flasher not activating) when the turn signal is activated, then the flasher module will need to be replaced. If the flasher's 'Load' terminal is producing pulsating +12 volt signal, then the vehicle's wiring must be corrected to permit this pulsating voltage reaching the taillight sockets.

## When the turn signal for one side is activated, the opposite side flashes (dimly) as well:

If you are seeing both sides of your car flashing when only one side is supposed to be flashing, then there is cross-talk occurring between your Left and Right turn signal circuits. If you are running incandescent light bulbs in the front turn signal housings, then remove the bulbs from both sides and retest the rear turn signals. If the problem goes away with removing the front bulbs (i.e. the rear LED panels flash turn signals correctly), then you have a grounding problem in your front turn signal housings. Correct grounding connections so you are able to test the resistance between the front bulb socket body (ground) and the negative post on the battery is less than 1 ohm.

## The taillights do not light up all (i.e. no running/driving lights, brake lights, turn signals):

If the taillights are not lighting up at all (i.e. with running lights, brake or turn signal), then the most likely reason is they are not receiving a ground connection. Keep in mind that the bulb sockets that the bulb bases plug into must be in contact with the metal back housing to achieve a ground connection. For many classic cars, the taillight housing is metal and the bulb sockets have metal clips/tangs that use the metal housing for making the ground connection. Thus, the bulb socket clip/tang must be making good connection to the housing and the housing must have good metal-to-metal contact with the chassis to establish a good ground connection.

The next likely source of this problem is a connection issue with the bulb base. Please take a piece of Scotch-Brite pad, fine sandpaper or steel wool and clean off the solder bumps on the 1157 bulb bases wired to the LED assembly. When you make the connection, use a volt meter or Digital Multi Meter to check and make sure you are getting +12 volt (relative to chassis ground) signals to the Yellow wire solder junction from the 1157 bulb base on LED assembly. If you are not getting +12 volt signals (pulsing +12 volts if the turn signal is ON, steady +12 volts if the brake is applied) to the Yellow wire solder junction, then you must determine where the circuit is disconnected.

The same test can be performed for the Running/Driving Lights. For this function, the Tan wire solder junction from the 1157 bulb base on LED assembly should be getting +12 volt (relative to chassis ground) signal when the light switch is pulled out to power up the Running/Driving Lights.

Another possible cause for the panels not to light up at all is the solder bumps on the end of the 1157/1156 bulb bases and/or the spring loaded pads and grounding surround within the bulb sockets are contaminated. This can be corrected by using a Scotch Bright pad and buff these metal surfaces so they are clean and void of any tarnish or corrosion.

## Brake lights (LED panels) stay on all the time with no turn signal activated or brake pedal being pressed:

Using a voltmeter or Digital Multi Meter, check the voltage on the Yellow wire going to the LED panels when the turn signal is not being activated and the brake pedal is not being pressed. If there is any voltage higher than 0.5 volts, then you must troubleshoot the reason for voltage leaking onto this circuit. Normally, this circuit should be near or at 0 volts.

NOTE: If the vehicle has an aftermarket cruise control system or alarm system installed, check the wiring of the system to see if has a connection to the brake/brake switch circuit. In most cases, they do and the installation instructions for the system should



## 67 Impala LED Kit Installation

provide alternative wiring for installation into a vehicle that has LED lighting. The installation of the aftermarket system must be made compatible with LED lighting in order for the LED panels to illuminate when properly signaled to do so.

### **The taillights come on sporadically without the turn signal being activated or brake pedal being pressed:**

Our LED light kits are designed to work with the single brake/turn signal wire as the input for differentiating between brake and turn signal function. Referring to the wiring diagram in the installation instructions, the Yellow wire connecting between the 1157 bulb base and the circuit board carries this signal. The way the LED panel distinguishes between a turn signal and a brake signal is by monitoring the voltage on this Yellow wire input. 0 volts is recognized as the Low State and any voltage above ~1 volt is considered a High State. With no brake or turn signal activated, the voltage on this Yellow wire should be at 0 volts (Low State). If the panel sees the voltage transition to a High State voltage on this input, it starts the sequential pattern. If the voltage remains constant (i.e. stays in the High State), the panel will stay fully lit, illuminating the brake condition. If the voltage on the Yellow wire pulses between Low State and High State, then the panel will continue activating the sequential pattern, thus illuminating the turn signal condition. Both conditions are cancelled when the voltage on the Yellow wire drops to 0 volts (Low State) and remains so for over a ½ second.

If your installation is not able to achieve a turn signal condition, then the Yellow wire is not receiving a pulsed signal between. In other words, the panel is not seeing pulsed transitions between Low State and High State. Because your panel is staying in the brake condition, then this Yellow wire is seeing a High State voltage constantly. You will need to troubleshoot the wiring of the vehicle to determine the reason the signal being supplied to the Yellow wire is not pulsing between 0 volts and high state voltage when the turn signal is activated in the vehicle.

### **The taillights do not flash sequentially correctly:**

For LED kits that have more than one LED circuit board per side, all circuit board panels within the assembly must be set to the same program number for the assembly to function properly. Pressing the programming button for more than 1 second will reset panels to Sequence #1. From there, you can step the sequence number by pressing the programming button. Be sure to observe each panel to ensure all panels are flashing the same sequence number.

The Pink wire from each LED Taillight Panel must be connected to ignition power in order for sequential patterns to be activated. If the Pink wire is not connected, the taillight panels will flash with the non-sequential taillight / brake light signal.

If the taillights work in every respect other than the sequential patterns, then you have likely lost power to the Pink wire going to the LED panels. Check your wiring and any fuses on the circuit supplying +12 volts to the Pink wire.

### **The taillights have been programmed to the same sequential pattern but they flash out of sync:**

For LED kits that have more than one LED circuit board per side, after pressing the programming buttons and the panels have ceased flashing the sequence number, the turn signal must be turned off and then reactivated to have all the panels starting the sequence pattern at the same time. In some cases, power must be removed from the Pink wire (turning ignition Off) in order to get the panels re-initialized and working together.

### **When the running lights are turned On, the taillights are flashing randomly:**

The most likely reason for this type of behavior is one or more of the 1157 bulbs / bulb bases inserted into the 1157 bulb sockets are mis-inserted and causing the running light circuit and turn signal circuit to be shorted together. This mis-insertion can be on any of the front or rear turn signal sockets. Remove and inspect the bulb sockets for damage, improperly aligned contacts inside the sockets as well as inspecting the keying prongs on the bulb bases.

### **The taillights on either or both sides flash erratically when a turn signal is activated:**

This condition can occur when the 1157 bulb base is inserted incorrectly in the taillight bulb socket. The problem lies in the bulb base contacts are shorting the running light terminal and the brake/turn signal terminal together. Inspect the bulb base locating pins and the socket terminals for damage. Also check that the terminal plate holding the terminals in proper orientation is not damaged or mis-located. Correct any problems that are detected.